

Typical Print Settings for the Resin.

Gen 1 RGB MSLA Printer (Elegoo Mars, Anycubic Photon, Etc)

Colour	Bottom Exposure(s)	Normal Exposure(s)	Layer Height(mm)
Grey	60	8	0.05
Black	70	13-15	0.05
White	60	8	0.05
Translucent	70	12	0.05
Beige/Skin	60	8	0.05

Gen 2 RGB MSLA Printer (Elegoo Mars Pro, Anycubic Photon S, Etc)

Colour	Bottom Exposure(s)	Normal Exposure(s)	Layer Height(mm)
Grey	45-50	7	0.05
Black	45-50	10-12	0.05
White	45-50	7	0.05
Translucent	45-50	10	0.05
Beige/Skin	45-50	7	0.05

Gen 1 Mono MSLA Printer (Elegoo Mars 2/ 2 Pro, Anycubic Photon Mono, Etc)

Colour	Bottom Exposure(s)	Normal Exposure(s)	Layer Height(mm)
Grey	35	2.5	0.05
Black	45	3	0.05
White	35	2.5	0.05
Translucent	45	3	0.05
Beige/Skin	35	2.5	0.05

Gen 1 Large Mono MSLA Printer (Elegoo Saturn, Anycubic Photon Mono X, Etc)

Colour	Bottom Exposure(s)	Normal Exposure(s)	Layer Height(mm)
Grey	30	2.5	0.05
Black	35	3.5	0.05
White	30	2.5	0.05
Translucent	35	3.5	0.05
Beige/Skin	30	2.5	0.05